4th & 5th Knife Attachment

for Trimmer Models DSS/890, 217, 1522 & 251

The 4th and 5th Knife Attachment can be mounted on the trimmer for 2-up production. It offers the choice of splitting the book (split cut) or trimming out the center (e.g. bleed trim), depending on individual job requirements. Only a few steps are needed to mount the unit. A set—up gauge reduces makeready. Heavy—duty construction provides the stability needed to assure long knife life.

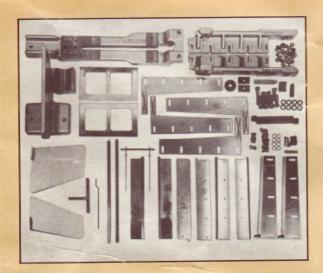
The 4th and 5th Knife can be purchased with the machine or may be added later. It includes: 2 complete sets of knives (total of 12 knives) for:

Split Cut

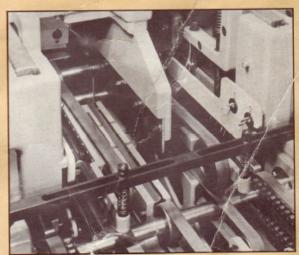
2 bottom knives, 2 top knives

Trim-Out

2 each bottom knives, left and right 2 top knives 5/32", 2 top knives 1/4"



The 4th and 5th Knife Attachment includes: required mounting brackets, set-up gauge, and 2 complete sets of knives (total of 12 knives).

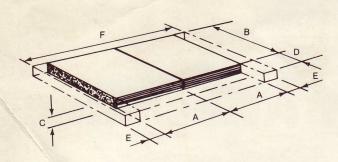


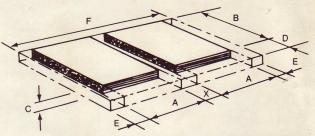
The 4th and 5th Knife mounted on the Model DSS/890 Trimmer for 2-up production.

Doubles Production

SPLIT CUT

TRIM-OUT





X: Standard supplied knives are for 5/32" and 1/4" trim-out.

MODELS DSS/890 and 217 TRIMMER Used on Saddle Stitcher Models 335, 321, FOX, 235, 221, JGV & MINUTEMAN

Order No. 0890.8050	SPLIT CUT	TRIM-OUT	SPLIT CUT AND TRIM-OUT				SPLIT CUT	TRIM-OUT
	A	Α	В	С	D	E	F	F
max.	9-1/4"	9-1/8"	11-7/8"	1/4"	2"*	2"*	18-7/8"	18-7/8"
min. standard	5-7/8''	5-7/8"	4-1/8''	-	3/16"	3/16"	12-1/8"	12-1/8"
min. with small size kit	4"	4	3"	4 -	3/16''	3/16''	8-3/8''	8-5/8''

^{*}Note: On most machines delivered prior to 1983, cutoff is limited to 1-1/4" head & foot, 1-3/8" face trim.

MODEL 1522 TRIMMER Used on MINUTEMAN Saddle Stitcher Model 1509

Order No. 0890.8050	SPLIT	TRIM-OUT	SPLIT CUT AND TRIM-OUT				SPLIT CUT	TRIM-OUT
	A	A	В	С	D	E	F	F
max.	6-7/8"	6-3/4"	10-3/4"	1/4"	2"	2"	14"	14"
rnin. standard	5-3/4''	5-3/4"	3-1/2"	-	1/8"	1/8"	11-3/4"	11-3/4"
min. with small size kit	4-3/8''	4-3/8"	3"		1/8"	1/8"	8-1/4"	8-1/2"

MODEL 251 TRIMMER Used on Saddle Stitcher Models 335, CENTURION 300 & 235

Order No. 0251.0055	SPLIT CUT	TRIM-OUT	SPLIT CUT AND TRIM-OUT				SPLIT CUT	TRIM-OUT
	Α	A	В	С	D	E	F	F
max.	9-1/4"	9-1/8"	12-3/16"	1/4"	1-3/16"	1-3/16"	18-7/8"	18-7/8"
min.	5-7/8"	5-7/8"	4-1/8"	_	3/16"	3/16"	12-1/8"	12-3/8"

MULLER-MARTIN