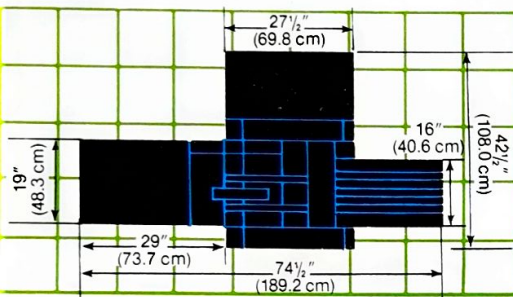


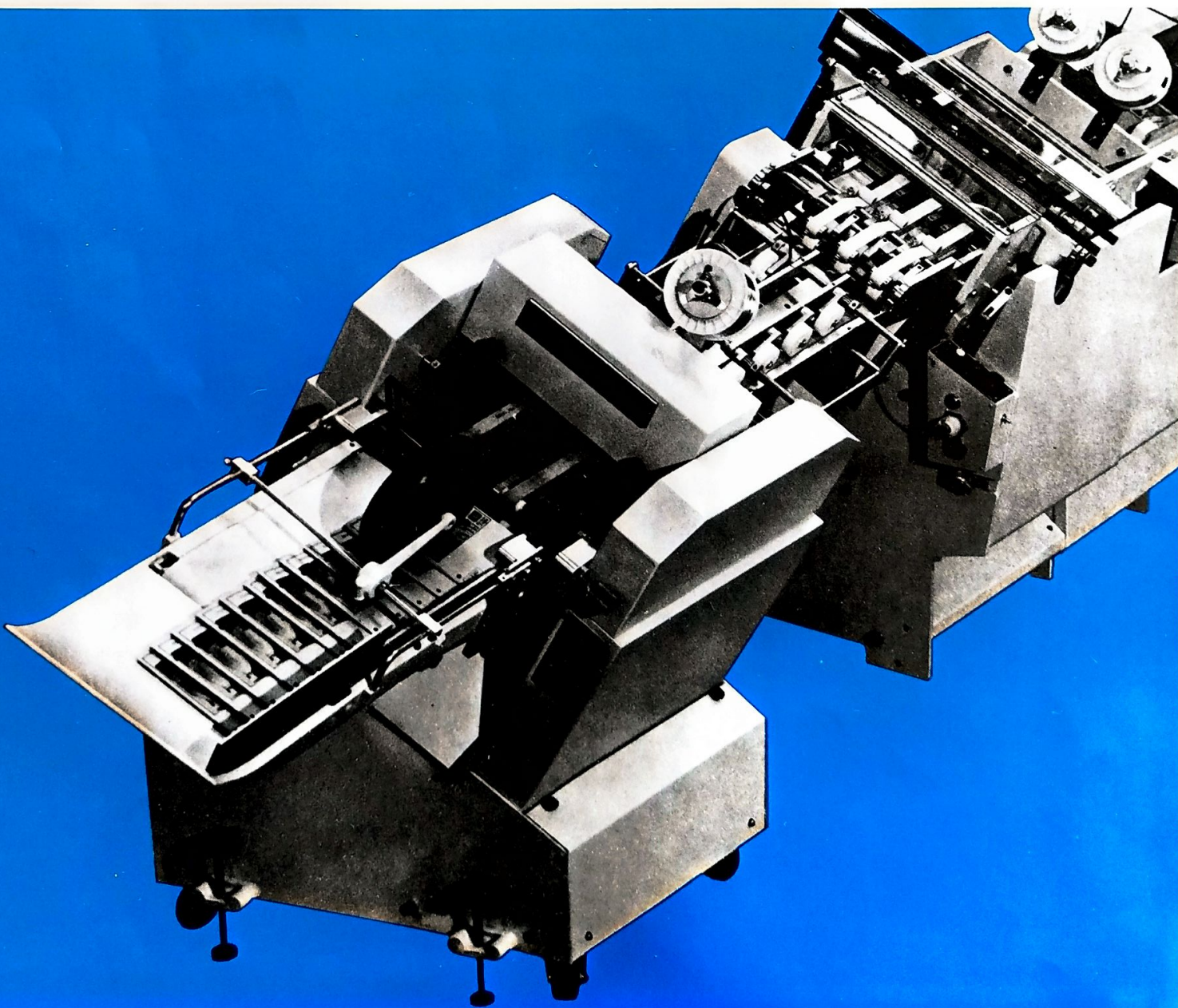
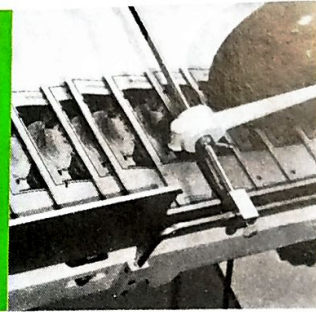
SignalPunch

Higher profit from inline punching

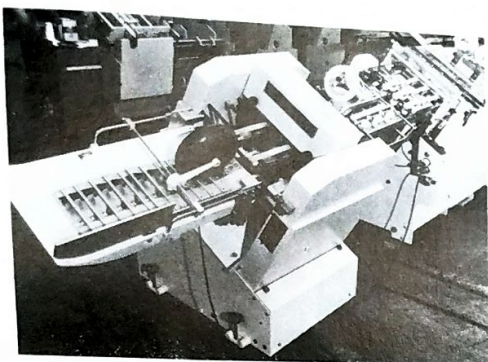
The SignalPunch does multiple-hole punching of pamphlets or booklets inline with the binding operation. ■ It eliminates an off-line drilling operation, the time it takes, the labor it requires and material handling between the binding and the drilling. ■ It will also place a stitch in the face of booklets to keep them closed for mailing so that they lie flat and arrive in better condition. ■ The Model 256 is for use with Macey, Sheridan and most other makes of saddle-gatherer/trimmers, and Signal-Stitch, Feeder/Trimmer and the Collator/Stitch-A-Fold. The Model 257 is for use with the Multibinder.



1 BLOCK = 1 SQUARE FOOT
(.09 SQ. METER)



SignaPunch FEATURES



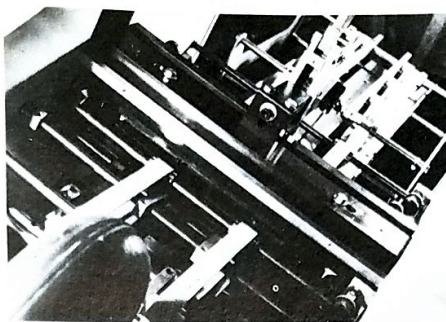
The SignaPunch is a self-contained, portable unit that is easily moved into position.



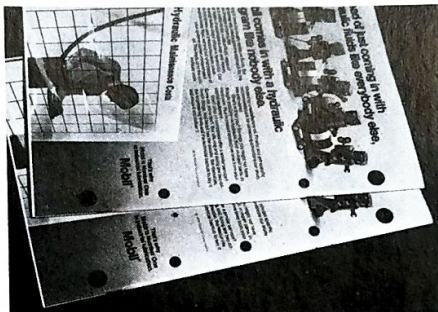
It is quick to set-up, requiring finger-tip settings of the sideguide and front stops.



Speed of SignaPunch is adjusted to be slightly faster than the speed of the machine with which it is being used.



Three-hole dies for $\frac{1}{4}$ " (6.4 mm) holes are supplied as standard equipment. Three-hole $\frac{5}{16}$ " (8 mm) and $\frac{3}{32}$ " (7.1 mm) dies are available as optional equipment.



Five-hole dies, two $\frac{1}{2}$ " (12.7 mm) and three $\frac{5}{16}$ " (8 mm) holes, are available as optional equipment.



Dies are two matched pieces for easy installation and are self-aligning to speed set-up.

Specifications:

(Subject to change without notice)

SIGNAPUNCH—MODELS 256 and 257

BOOK SIZE		
9 x 11 $\frac{1}{16}$ "	(229 x 297 mm)	Maximum
5 $\frac{1}{2}$ x 8 $\frac{1}{2}$ "	(140 x 216 mm)	Minimum

BOOK THICKNESS		
$\frac{1}{8}$ "	(3.2 mm)	Maximum

OPERATING SPEED

7,700 cycles per hour maximum.
Operating speed will depend on type of stock, book thickness, size and number of holes being punched.

PUNCH

Three-hole $\frac{1}{4}$ "	(6.4 mm) Dia.
$4\frac{1}{4}$ "	(108 mm) Spacing

Spine to Centerline of Holes		
$1\frac{1}{16}$ "	(17.4 mm)	Maximum
$\frac{5}{16}$ "	(8 mm)	Minimum

ELECTRICAL

$\frac{1}{2}$ HP (.37 kw)

OPTIONAL EQUIPMENT

PUNCHES

THREE-HOLE
 $\frac{3}{32}$ " (7.1 mm) or $\frac{5}{16}$ " (7.9 mm) Dia. $4\frac{1}{4}$ " (108 mm) Spacing.

FIVE-HOLE

Two $\frac{1}{2}$ " (12.7 mm) Dia. $8\frac{1}{4}$ " (209.5 mm) Spacing and Three $\frac{5}{16}$ " (7.9 mm) Dia. 2" (50.8 mm) Spacing.

DELIVERY BELT

60" (1524 mm) for use with saddle-gatherer/ or feeder/trimmer type machines.
30" (762 mm) for other Macey models.